Shown from left to right: RARH-6010 and RARH-306



- Lighter and shorter collapsed height than equivalent RACH single-acting models
- Double-acting for rapid retraction, regardless of hose lengths or system losses
- Built-in safety valve prevents accidental over-pressurization
- Hollow plunger design allows for both pull and push forces
- Composite bearings increase cylinder life and side load resistance
- Hard coat finish on all surfaces resists damage and extends cylinder life
- Handles included on all models
- Floating center tube increases seal life
- Steel baseplate and saddle for protection against load-induced damage
- Integral stop ring prevents plunger over-travel and is capable of withstanding the full cylinder capacity
- CR-400 couplers and dust caps included on all models
- All cylinders meet ASME B-30.1 standards.

The Lightweight Solution for Double-Acting Applications



Hoses

Enerpac offers a complete line of high-quality hydraulic hoses. To ensure the integrity of your system, specify only Enerpac

hydraulic hoses.

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Gauges

Minimize the risk of overloading and ensure long, dependable service from your equipment. Refer to the System Components

section for a full range of gauges.

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Pump Selection

A double-acting cylinder must be powered by a pump with a 4-way valve.

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4-Way Control Valve

The **P-84** and **P-464** hand pumps feature a manual 4-way control valve, designed for use with one double-acting or two single-acting

cylinders. For system set-up information:

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| Cylinder Capacity | Stroke * | Model Number | Cylinder at 70 | mum Capacity O bar N) | Cylin Effectiv (cr | | Capa (cr | | |
|----------------------|----------|-----------------|-------------------|--------------------------------|--------------------------|---------|-------------|---------|--|
| ton (kN) | (mm) | | Advance | Retract | Advance | Retract | Advance | Retract | |
| 30 (359) | 50 | RARH-302 | 359 | 187 | 51,2 | 26,7 | 256 | 134 | |
| | 150 | RARH-306 | 359 | 187 | 51,2 | 26,7 | 769 | 401 | |
| | 250 | RARH-3010 | 359 | 187 | 51,2 | 26,7 | 1281 | 668 | |
| 60 (595) | 50 | RARH-602 | 595 | 264 | 84,9 | 37,7 | 425 | 189 | |
| | 150 | RARH-606 | 595 | 264 | 84,9 | 37,7 | 1274 | 566 | |
| | 250 | RARH-6010 | 595 | 264 | 84,9 | 37,7 | 2124 | 943 | |

^{*} Intermediate strokes and other tonnages available upon request.

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Aluminium Double-Acting Hollow Plunger Cylinders



Steel Base Plate

The steel base plate protects the cylinder base from damage, it should not be

removed. The base holes in these aluminum cylinders are designed for securing the steel base plate.

They will not withstand the capacity of the cylinder.

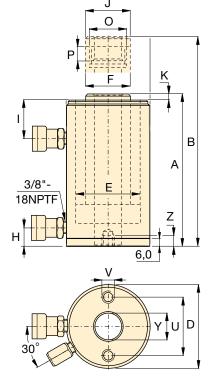
Do not use the base holes in these aluminum cylinders to attach any device to the cylinder.

| Optional Threaded Hollow Saddles | | | | | | | | | | |
|----------------------------------|--------------------------|-----------------|------|----------------|----|-------|--|--|--|--|
| Saddle Type | Cylinder Model Number | Saddle Model | Sadd | lle Dimensions | A | | | | | |
| 7. | | Number | Α | В | С | A B B | | | | |
| Threaded Hollow | RARH-302, 306, 3010 | HP-3015 | 63 | 1¼"-7 un | 9 | | | | | |
| | RARH-602, 606, 6010 | HP-5016 | 91 | 1%"-5½ UN | 12 | | | | | |

Smooth hollow saddles are standard on all RRH-models.

| Steel Base Plate Mounting Holes (mm) | | | | | | | | | | |
|--|---------------------|-------------|------------------------------------|--|--|--|--|--|--|--|
| Cylinder Model / Capacity (ton) | Bolt Circle U | Thread V | Thread Depth ¹⁾ Z | | | | | | | |
| RARH-30 | 110 | M6 | 12 | | | | | | | |
| RARH-60 | 160 | M6 | 12 | | | | | | | |

¹⁾ Including Base Plate Height of 6 mm and four (4) base plate bolts.









Capacity:

30 - 60 ton

Stroke:

50 - 250 mm

Center Holoe Diameter:

34 - 54 mm

Maximum Operating Pressure:

700 bar



RACH-Series, Single-Acting, Spring Return

To be used when a single-acting pump is available and retraction time is not critical.





RRH-Series Cylinders

RRH-Series, double-acting, hollow plunger cylinders available for higher capacities.

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| Collapsed Height A (mm) | Extended Height B (mm) | Outside Diameter D (mm) | Cylinder Bore Diameter E (mm) | Plunger Diameter F (mm) | Cyl. Base to Advance Port H (mm) | Cyl. Top to Return Port I (mm) | Saddle Diameter J (mm) | Saddle Protrusion from Plunger K (mm) | Plunger Internal Thread O (inch) | Plunger Thread Length P (mm) | Center Hole Diameter Y (mm) | (kg) | Model Number |
|----------------------------------|---------------------------------|----------------------------------|---|----------------------------------|--|--|---------------------------------|---|--|--|---|------|-----------------|
| 209 | 259 | 135 | 95 | 75 | 22 | 64 | 63 | 10 | 1 ¹³ ⁄16"-16 UN | 23 | 34 | 8,9 | RARH-302 |
| 309 | 459 | 135 | 95 | 75 | 22 | 64 | 63 | 10 | 1 ¹³ ⁄16"-16 UN | 23 | 34 | 11,9 | RARH-306 |
| 409 | 659 | 135 | 95 | 75 | 22 | 64 | 63 | 10 | 113/16"-16 UN | 23 | 34 | 14,9 | RARH-3010 |
| 246 | 296 | 180 | 130 | 110 | 48 | 83 | 92 | 13 | 2¾"-16 un | 20 | 54 | 16,8 | RARH-602 |
| 346 | 496 | 180 | 130 | 110 | 48 | 83 | 92 | 13 | 2¾"-16 un | 20 | 54 | 22,2 | RARH-606 |
| 446 | 696 | 180 | 130 | 110 | 48 | 83 | 92 | 13 | 2¾"-16 un | 20 | 54 | 27,6 | RARH-6010 |